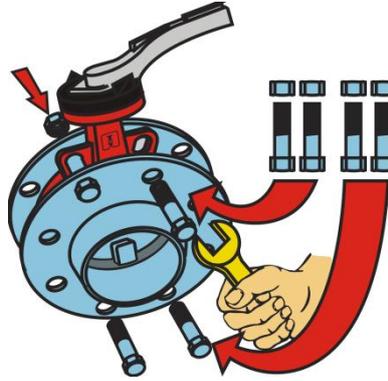




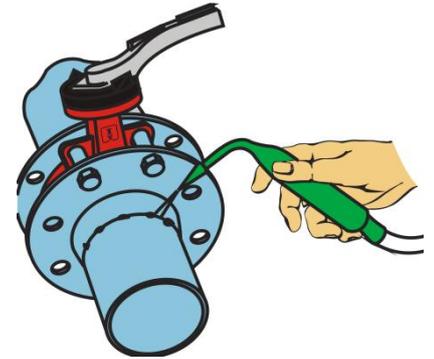
Installation Instructions – Series 600, 900



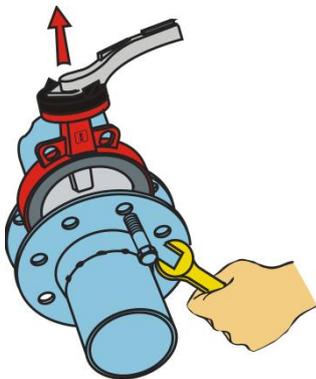
1. Place the valve with a slightly open butterfly between the flanges. The distance between the flanges is to be sufficient in order to prevent a damage to the seat.



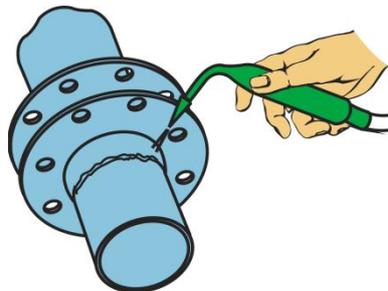
2. Lightly tighten the flanges with four bolts and align the position of the valve.



3. Attach the flanges at several points to the piping using a welding electrode.



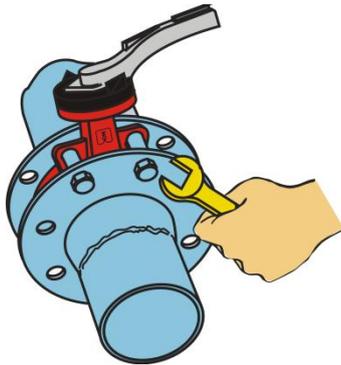
4. Remove the valve.



5. Weld the flanges to the piping.



6. After the flanges have cooled down, insert the valve, and ensure sufficient clearance (see Fig. 1).



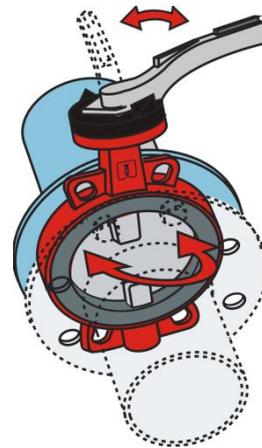
7. Align the valve and lightly tighten the valve using four bolts.



8. Open the valve orifice and ensure that the butterfly is easy to move.



9. Add the remaining bolts and tighten them firmly (in a "criss-cross pattern").



10. Test the proper function of the valve (the butterfly must not strike the piping).

